



1. How to hold the insulation stripper in your **right hand**.



2. Match up the cable end with the end of the tool. Use the picture of the cable to point the cable in the proper direction.



3. Clamp the cable firmly in the stripper. Using your thumb, tighten the cutting blades to strip the cable.



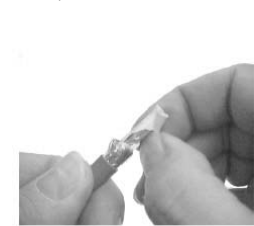
4. Rotate the stripper around the cable 4 times in the direction of the arrow (up over top of the cable.)



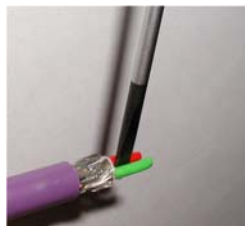
5. With the clamp still closed, pull the stripper off the cable. If the cut is not clean, replace the blade cassette.



6. The removed insulation remains in the stripper. After releasing the clamp, the remnants can be removed.



7. If the white filler does not come away with the insulation, remove it by hand. Twisting the white insulation makes it easier to remove.



8. It is easier to remove the protective foil after slitting it between the wires with a screwdriver.



9. Pull the protective foil off the cores.



10. Loosen the cable clamp screw with a screwdriver.



11. Rotate the cable clamp away from the cable connectors.



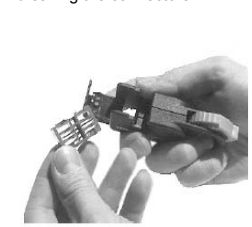
12. Lift up the clear plastic cable connectors. Be careful in not breaking the connectors.



13. Insert the cable into the connector. The wires do not have to be stripped. These are insulation displacement connectors. Press down on the clear connector to make the connection.



14. Rotate the cable clamp back towards the clear plastic connectors. Tighten down the cable clamp screw.



Changing the blade cassette after use.
- approx. 1500 times with PVC out sheaths.
- approx. 150 times with PUR sheaths.